







JINDAL POWER LIMITED, TAMNAR

25th CII National Award for Excellence in Energy Management 2024

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JPL Tamnar At A Glance...



Building Nations, Empowering Communities



An ever-flourishing company focused on nation building, value creation and sustainable development



Extreme Ownership Respect For People

Better Than Before Sustainability







JPL Tamnar At A Glance...



Jindal Power Limited



Location : Tamnar, Raigarh, Chhattisgarh



Capacity: 3400 MW (4X250 MW + 4X600 MW)



Pulverised-Fuel (PF) Boiler



Water from Rabo Dam (35 KM) & Kalma Pump house (60 KM)



Coal Mine having Clean coal technology-based Coal Washery



Coal transportation via 7 KM long CCPC



258 KM long 400 KV double circuit line



ISO - 9001, ISO - 14001, ISO 50001 Certified











Plant Performance FY 23-24

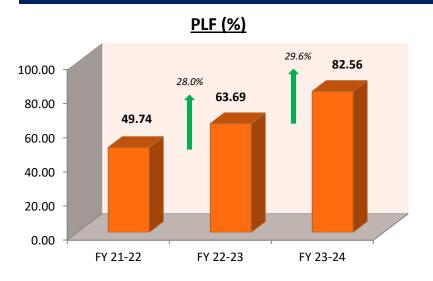
Parameters	иом	Stage-I (4X250 MW)	Stage-II (4X600 MW)	Station (3400 MW)
Generation	MU	7517.44	17140.56	24658.00
PLF	%	85.58	81.31	82.56
Availability	%	93.21	86.91	88.76
Gross Heat Rate	kcal/kwh	2299	2295	2296
Auxiliary Power	%	9.61	5.25	6.58
Boiler Efficiency	%	86.47	86.52	86.50
Turbine Heat Rate	kcal/kwh	1988	1986	1987
DM Water Consumption	%	0.76	0.76	0.76
Raw Water Consumption	m3/MW		-	2.44
Specific Oil Consumption	ml/kwh	0.090	0.181	0.153
Specific Coal Consumption	kg/kwh	0.748	0.748	0.748

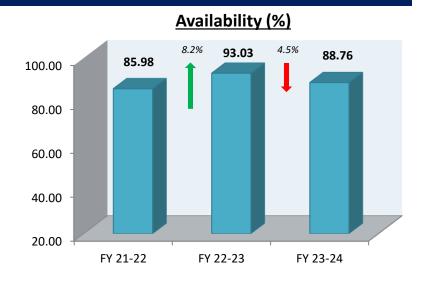






Sp. Energy Consumption Trend (Station 3400 MW)





■ Increasing PLF Trend

- ✓ Coal Availability & Mines Allocation
- ✓ Higher Sales due to Schedule & IEX Price

Availability

✓ Decrease in Availability in FY'24 due to Increase in PO for 5 unit OH

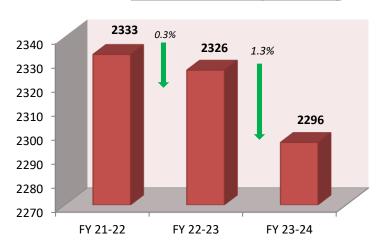






Sp. Energy Consumption Trend (Station 3400 MW)

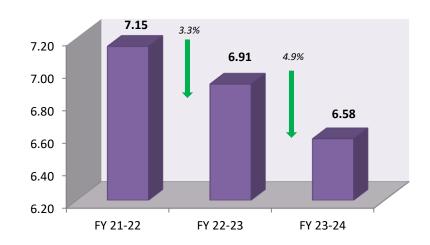
Gross Heat Rate (kcal/kwh)



Decreasing GHR Trend

- ✓ Comprehensive OH of Units
- ✓ Improved Coal Quality (Imported Coal Blending)
- ✓ Higher PLF & LF

Auxiliary Power (%)



Decreasing APC Trend

- ✓ Increase in Solar Capacity
- ✓ Comprehensive OH of Units
- ✓ Reduced SCC
- ✓ Higher PLF & LF

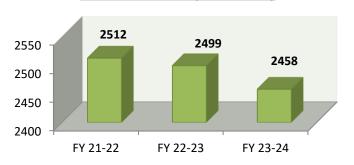




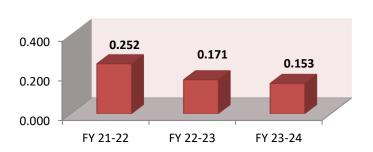


Sp. Energy Consumption Trend (Station 3400 MW)

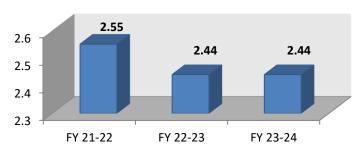
Net Heat Rate (kcal/kwh)



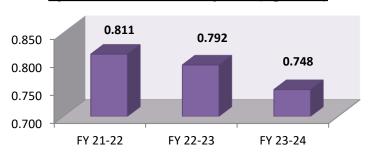
Specific Oil Consumption (ml/kwh)



Raw Water Consumption (m3/MW)



Specific Coal Consumption (kg/kwh)









National Benchmarking

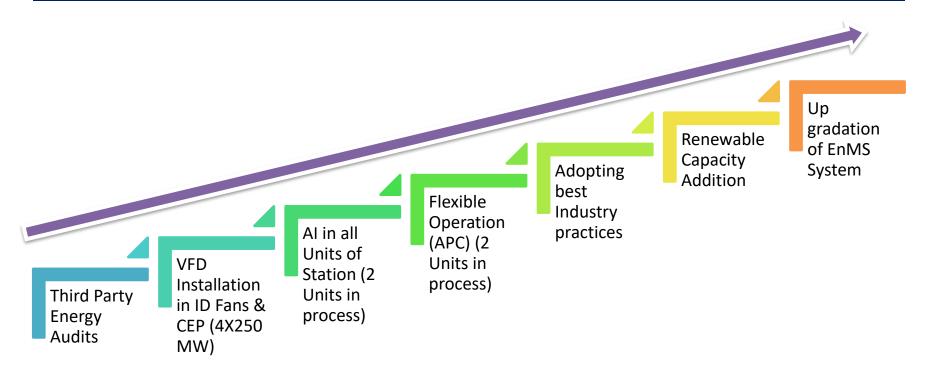
	FY 23-24				
Vindhyachal	NTPC Farakka	Sipat	Parameters	JPL Tamnar	JPL Tamnar
4760	2100	2980	Capacity (MW)	3400	3400
37337.13	12402.33	21167.99	Generation (MU)	18967.99	24658
89.54	67.42	81.09	Plant Load Factor (%)	63.69	82.6
92.85	85.83	87.28	Availability (%)	93.03	88.8
0.18	0.75	0.26	SOC (ml/kwh)	0.171	0.2
6.58	7.74	5.73	Aux Consumption (%)	6.91	6.6
2368	2450	: 2298	Gross Heat Rate (Kcal/Kwh)	2326	2296







Roadmap to Achieve National Benchmark









Major ENCON Projects FY 24-25

Project Description	Expected Savings (MU)	Energy Savings (TOE)	Expected Savings (INR Million)
Implementation of Artificial intelligence tool for efficiency improvement in 600 MW U#2 & 250 MW U#2	34.69	7907	99.78
Installation of VFD to ID Fans 250 MW U#1	2.07	472	6.82
ID Fan Current Reduction after OH Work : 250 MW U# 1 & 4, 600 MW U#1	11.16	2546	33.52
APH Baskets Replacement in OH : 250 MW U# 1 & 4, 600 MW U#1	19.43	4430	56.85
Condenser Vacuum Improvement : 250 MW U# 1 & 4, 600 MW U#1	14.68	3349	44.09

Total Expected Savings of 82 MU, INR 241 Million in FY 24-25







Energy Saving Projects Implemented

Year	No. of Energy Saving Projects	Investment (INR Million)	Electrical Savings (Million kWh)	Thermal Savings (Million Kcal)	Total Savings (INR Million)
FY 2021-22	7	119.0	5.59	42200	71.0
FY 2022-23	13	97.4	14.54	122182	166.3
FY 2023-24	9	145.1	18.69	69799	144.2

ENCON Projects

FY: 21-22

- CW Pump Operation Optimization
 - ✓ 5 CW Pumps for 1 Phase (2 Units) in Summers for Stage-II (4X600 MW)
 - ✓ Savings of 3.55 MU & 8.88 INR Million







Energy Saving Projects Implemented

ENCON Projects

FY: 22-23

- O2 Grid Arrangement at APH Inlet
 - ✓ Optimization of Oxygen % and hence draft power savings (230 KW Savings in 1 Unit)
 - ✓ Savings of 1.16 MU & 3.47 INR Million
- ☐ CW Pump Operation Optimization
 - ✓ 3 CW Pumps for 1 Phase (2 Units) at part loads for Stage-II (4X600 MW)
 - ✓ Savings of 5.45 MU & 16.34 INR Million

FY: 23-24

- ☐ VFD Installation in CEP U#1 Stage-I (4X250 MW)
 - √ 10 KW Savings in each CEP
 - ✓ Savings of 0.11 MU & 0.37 INR Million







Innovative Project : AI Project (Real time Performance Monitoring)

Project Title	Heat Rate and Coal Consumption Reduction by AI Implementation				
Analyzes Complex Data Beyond Human Capabilities	Navigator's advanced AI transcends human limitations by processing and analyzing vast, complex data in real-time, offering precise, actionable insights. This intelligent system expertly navigates the intricate web of variables in energy production, ensuring optimal decisions and mitigating human errors caused by fatigue or distraction, thus significantly enhancing operational efficiency and reliability.				
Heat Rate Online monitoring	Observation of HR trend, losses and remedial action to be taken based on Navigator's suggestion.				
Sensor Validation System To	Sensor malfunction alerts, Detection of technological issues, Simulation of broken or missing				
Increase Plant Reliability	sensors (sensor digital twin).				
Early Detection of Anomalies and Sensor Failures	Early Warning System, Reducing Unplanned Downtime & Maintenance Costs, Sensor Malfunction Alerts, Preventing Operational Errors, Leveraging Advanced Simulations.				
Expected Annual Savings	Minimum INR 1.5 Crore for 250 MW Unit & INR 6.2 Crore for 600 MW Unit.				
Status	In Process in 600 MW U#2 & 250 MW U#2 (To be implemented in entire Station by FY'25).				







Innovative Project : AI Project (Real time Performance Monitoring)



Why Innovative..?

- ✓ Optimized Combustion Efficiency
- ✓ Enhanced Predictive Maintenance
- ✓ Process Optimization through Real-Time Performance Monitoring & Dynamic Load Management
- ✓ Energy Efficiency Improvements
- ✓ Data-Driven Insights and Continuous Improvement

☐ Replication Potential

✓ Reduced fuel consumption, Operational & maintenance costs.







Innovative Project: Biomass Pellet Plant – 2 X 4 TPH Capacity

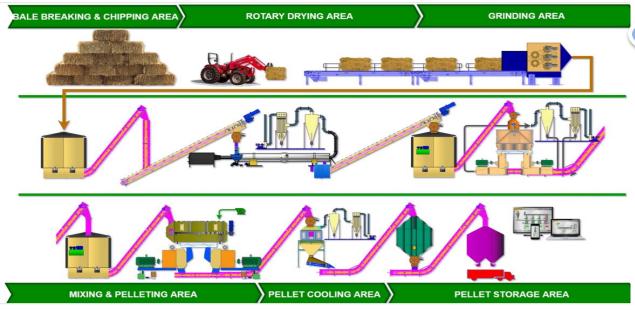
Project Title	2x4 TPH Biomass Pellet Plant
Plant Capacity	160 TPD, 48000 TPA
Feedstock	Paddy Straw, Forest waste, Firewood, Bamboo, Subabool, Rice husk, Horticulture waste etc.
Pellet Plant Equipment's	Shredder, Chipper, Rotary Dryer, Hammer Mill, Pellet Machine (Ring Die type), Cooler and material handling equipment's
Biomass Pelleting Process	Raw material selection - Shredding/Chipping - Drying with the help of rotary dryer - Grinding with Hammer mill - Pelleting with Pellet machine - Cooling with the help of discharge belt conveyors and coolers – Bagging/Packing
Air Pollution Control Equipment	Bag filters are provided to control dust and this dust free air will be sent to atmosphere through 15 meter height chimney
Water Requirement	Water Requirement is only 1000 to 1500 Litres per week (Only periodic make up water required as it is recirculated).
Pellet Plant Area	12000 M2







Innovative Project: Biomass Pellet Plant – 2 X 4 TPH Capacity



Why Innovative..?

- ✓ Reduction of GHG emissions
- ✓ Utilization of waste and by-products
- ✓ Enhanced energy security
- ✓ Potential for rural development

☐ Replication Potential

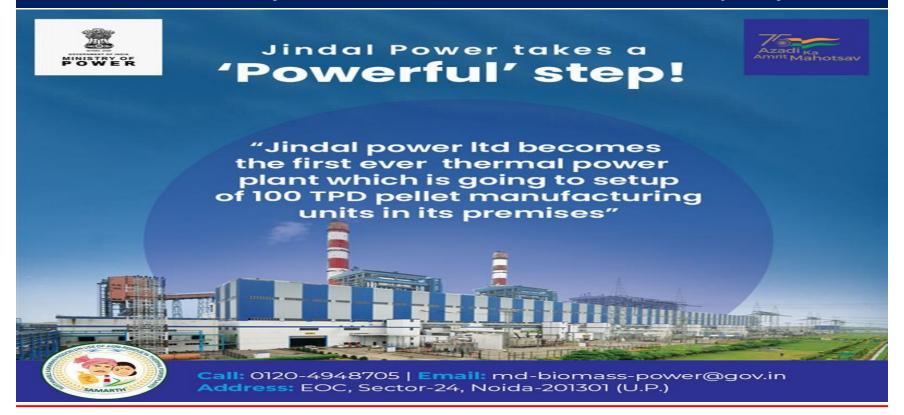
Significant potential due to the growing demand for renewable energy sources and the global shift towards sustainability.







Innovative Project: Biomass Pellet Plant - 2 X 4 TPH Capacity









Innovative Project : Low NOx Burner

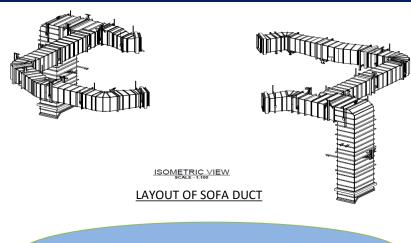
Project Title	NOx Emission Reduction by Installation of De-NOx Burner & SOFA
Requirement	To fulfill requirement of Govt. of Guidelines directed by MOEECC
Target	NOx Value less than - 450mg/Nm3
Technology Used	NOx reduction is achieved by operating the firing zone under sub-stoichiometric firing conditions by reducing Oxygen concentration in the active firing zone. This is accomplished by introducing a portion of the combustion air higher in the furnace through a separated over fire air (SOFA) Windbox. In this a significant portion of the combustion air will be introduced through the SOFA registers, and the rest of the air shall continue to be used through main Windbox as secondary air.
Main Equipment/ Component	 □ De-NOx Burner □ SOFA Duct □ SOFA registers □ Damper controls & Actuators
Result	 ✓ NOx Emission Reduction ✓ Compliance to MOEECC Guidelines ✓ Combustion Improvement.

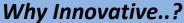






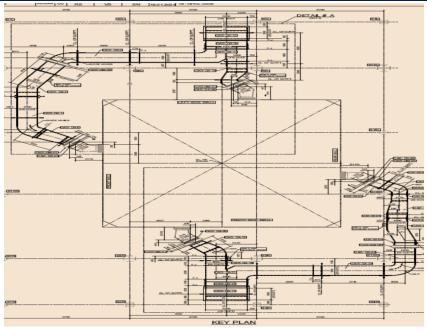
Innovative Project : Low NOx Burner





✓ Combustion Improvement & NOx Reduction

☐ Replication Potential



PLAN LAYOUT OF SOFA WITH BOILER CONNECTION

Significant replication potential due to need of the hour to reduce GHG Emissions & Improved Combustion.



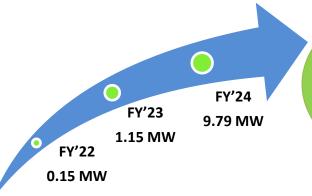




Utilization of Renewable Energy Sources (Onsite)

Year	Solar Installed Capacity (MW)	Capacity Addition (MW)	Generation (MU)	Share % w.r.t Overall Energy Consumption
FY 2021-22	0.15	-	0.183	0.02
FY 2022-23	1.15	1.0	0.944	0.07
FY 2023-24	9.79	8.64	2.645	0.16





78 MW Offsite Solar Project at Kasdol is under progress







Utilization of Renewable Energy Sources (Offsite)

Glimpse of 78 MWp Kasdol Solar Project







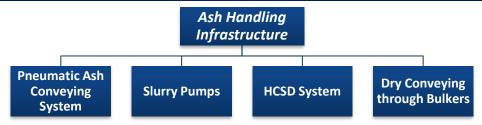








Environment Management – Ash Utilization



Description	UOM	FY 2021-22	FY 2022-23	FY 2023-24
Total Ash generated	Ton	5390404	6737000	8021000
Ash Stock in Plant (yard + pond)	Ton	16150000	0	0
Ash Utilization	%	88	99	101
Ash Utilized in manufacturing of cement/concrete	%	4.32	1.30	1.48
Ash Utilized in Fly Ash Bricks	%	0	0.50	2.08
Ash Utilized in Mine filling	%	69.88	95.03	96.33
Ash Utilization in Other Areas	 			
a) LLA	%	14.20	3.15	0.095
b) Gudeli Stone Mine	%	11.38	0	0





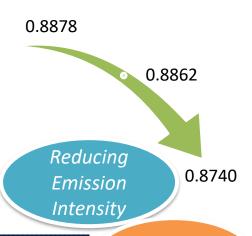




Environment Management – Emission Monitoring

GHG Emissions

Scope	Description	UOM	FY 2021-22	FY 2022-23	FY 2023-24
Coope 1	Absolute Emissions	ton CO2	13118016	16767624	21518695
Scope-1	Emission Intensity	Kg CO2/kWh	0.8855	0.8840	0.8727
Scope 2	Absolute Emissions	ton CO2	0	0	0
Scope-2	Emission Intensity	Kg CO2/kWh	0	0	0
Coope 2	Absolute Emissions	ton CO2	33415	42580	32145
Scope-3	Emission Intensity	Kg CO2/kWh	0.0023	0.0022	0.0013
Total	Absolute Emissions	ton CO2	13151431	16810204	21550840
	Emission Intensity	Kg CO2/kWh	0.8878	0.8862	0.8740



Description	UOM	FY 2021-22	FY 2022-23	FY 2023-24
Total CO2 Emissions Per kW of Generation	Kg CO2/kW	0.885	0.883	0.871
Current SOx Emissions at Full Load	mg/Nm3	1454	1290	955
Current NOx Emissions at Full Load	mg/Nm3	395	361	332
Particulate Matter	mg/Nm3	34.3	33.7	34.2

Reduction in SOx & NOx







Environment Management – Emission Monitoring

Best Practices adopted for Emission Control & Monitoring

- ✓ Installation of Low NOx Burner in 600 MW U#1 in Aug'24.
- ✓ Limestone blending with Coal to reduce SOx emission implemented in 250 MW U#1.
- √ 06 No's of Continuous Ambient Air Quality Monitoring Stations (CAAQMS)
- ✓ Continuous Emission Monitoring System (CEMS) in all stacks
- ✓ Mobile Fog cannon with water sprinkling , Rain guns & sprinklers installed for controlling fugitive emission
- √ 07 km long Cross- Country Closed Pipe Conveyor (CCPC) has been installed for transportation of coal.
- ✓ 06 No's of E-vehicles for Local movements for reduction of carbon emission.
- ✓ PUC center at the plant premises for regular monitoring of vehicle emission.
- ✓ Developments of green belt have been done in Plant premises, Ash dyke, Mines, Rabo dam & Catchment area and Colony area. Approximately 27.95 Lakh No's of Saplings has been planted since 2005 to 2024.







Environment Management – Emission Monitoring

GHG Emission Reduction Plan

Short Term Plan

- ✓ Implementation of AI-ET Navigator to reduce Coal consumption and consequently GHG emissions. Under progress in 2 Units and to completed in all Units by FY'25.
- ✓ Use of sustainable fuel sources such as biomass: Biomass Pellet Plant of 160 TPD is in progress.
- ✓ Investing in renewable energy sources like solar: 78 MW Solar Project at Kasdol is in progress.
- ✓ Optimizing thermal plant processes to minimize emissions and improve overall efficiency.

☐ Long Term Plan

- ✓ Transition to low-carbon technologies: Investing in research and development of low-carbon or carbonneutral technologies for power generation.
- ✓ Carbon capture and storage (CCS): Implementing CCS technology to capture and store CO2 emissions from power plants, reducing their impact on the atmosphere.
- ✓ Advocating for supportive policies and regulations at the national and international levels to incentivize GHG emission reductions and create a level playing field for sustainable practices.







Environment Management – Water

Description	UOM	FY 2021-22	FY 2022-23	FY 2023-24
DM Water Consumption	%	0.60	0.47	0.76
Raw Water Consumption	m3/MW	2.55	2.44	2.44



Zero Liquid Discharge

Best Practices in Water Management

Water Conservation and Efficiency

- ✓ Closed Loop Cooling Systems: To minimize freshwater intake and reduce thermal pollution.
- ✓ Cooling Tower Optimization: Advanced cooling tower technologies are employed to enhance efficiency and reduce water loss due to evaporation and drift. Regular maintenance and optimization of cooling towers ensure they operate at maximum efficiency, conserving water resources.
- ✓ Water Reuse and Recycling: Treated effluent is repurposed for cooling, ash handling, and other nonpotable uses, thereby reducing the dependency on external water sources.







Environment Management – Water

■ Water Quality Management

- ✓ Continuous Monitoring: Real-time data collection through installed continuous water quality monitoring system allows for prompt corrective actions to maintain water quality.
- ✓ Advanced Water Treatment Technologies: Reverse osmosis, ultrafiltration, and ion exchange help achieve high levels of water purity, making the treated water suitable for various plant operations.
- ✓ Corrosion and Scale Control: Chemical treatment programs are in place to control corrosion and scaling in boilers and cooling systems. These treatments protect equipment, enhance system efficiency, and reduce water consumption.

☐ Effluent Management

- ✓ Zero Liquid Discharge (ZLD)
- ✓ Efficient Effluent Treatment Plants (ETPs)
- √ Sludge Management

Rainwater Harvesting

- ✓ Rainwater harvesting systems to capture and store rainwater hence reducing reliance on external water sources.
- ✓ Systems are in place to recharge groundwater aquifers, ensuring sustainable water use. Excess rainwater is directed into the ground, replenishing local water tables and securing long-term water availability.







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Best Practices in the Plant (Non-Energy Efficiency)

☐ Flexibilization

Flexible operation demonstrated with 3% ramp-up and 40% technical minimum in 600 MW Unit-2 & in 250 MW Unit-3 will be completed by 25th Aug'24. In other Units will be completed by Mar'25.

☐ Technology Advancement

✓ Flame Scanner Up gradation for more accurate Intensity and frequency at low loads.

Maintenance and Reliability

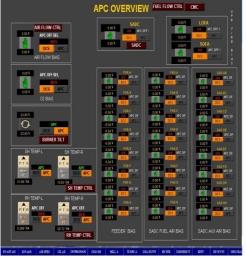
- ✓ Comprehensive overhauling of units on schedule.
- ✓ Replacement of critical components with RLA of ECO coil, CT, PT, CVT.
- ✓ CCPC Capacity enhancement to 40 KT/day.

Digitization

- ✓ GPS based vehicle mapping and tracking from Plant to Mines for improved reliability.
- ✓ Implementation of ISO 27001 Information Security Management System.
- ✓ SAP S/4 HANA on RISE Implementation for better reporting capabilities, enhanced user experience & increased productivity.

☐ Asset Management

✓ JPL manages its working capital in very efficient manner, the process starts with maintaining the cash flow statement daily and prepare the projected cash inflow and outflow. Surplus funds invested in various investment options.









Best Practices in the Plant (Non-Energy Efficiency)

- CSR, Biodiversity & Afforestation
 - ✓ **JPL CSR Coverage:** 70 villages / 80000 people.
 - ✓ Health Projects: Chiranjivi Project (Curbing malnutrition), Vatsalya Project (Mother & Child health), Shubhangi project (Menstrual health & hygiene), PM TB free India Campaign, Sickle cell Anemia project, Mobile health camp.
 - ✓ **Community Education & Skill Development:** Project Yashashvi & Sankalp (Skill training & scholarship to 300 rural girls.
 - ✓ **Sustainable Livelihood & Women Empowerment:** Project Akrti (Garment making & stitching), Swashakti (200 SHG) impacting lives of 5000 rural women.
 - ✓ Environment & Agriculture
 - 500 tribal farmers developed wadi orchard of mango, cashew & lemon in 500 acre of land with NABARD.
 - Rejuvenated around 100 water bodies & planted one lakh tree plantation.
 - One watershed project in 900 hq.
 - Supported 500 marginal farmers for SRI project, vegetable cultivation.
- New Initiatives

✓ Ash slurry pipeline from Plant to Coal mines – 9340 mtr (In Progress).









Energy Management System

- ☐ Jindal Power Limited, Tamnar is certified with EN 50001 (Energy Management System)
- ☐ The inherent energy efficiencies in our plants enable us to achieve higher level of performance.
- ☐ Power consumption is correlated with process or equipment output and energy consumption is used for calculating individual equipment specific power consumption.
- ☐ Better decision making to operator to merit order running of the redundant auxiliaries,



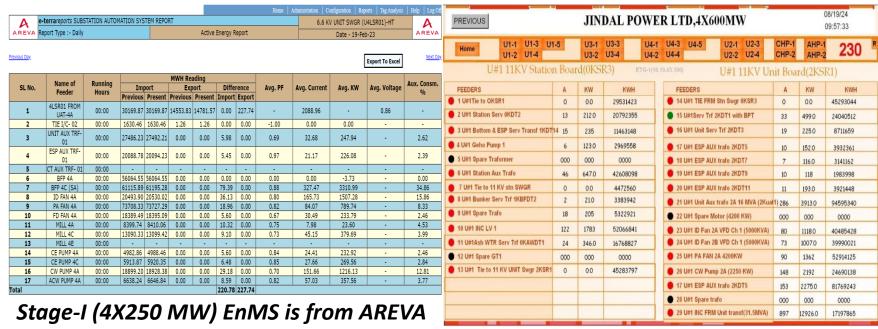






Energy Management System

Glimpse of EnMS System of Stage-I (4X250 MW) & Stage-II (4X600 MW)



Stage-II (4X600 MW) EnMS is In-house developed system.







Learning



Industry Best Practices



Cost Saving Energy Efficiency Measures



Sustainable Energy Practices



Cutting Edge Technologies



Industry Collaboration







NET ZERO Commitment

Few steps taken by JPL to curb Emissions









Awards and Achievements



10th FICCI Award for Excellence in Safety System 2023



Power-Gen ESG and Sustainability Awards 2023



CEE National Energy Efficiency
Award 2023



Apex India Green Leaf Energy Efficiency Award 2023



CBIP Award 2022- Best Performing
Thermal Power Station



Safety Fortnight Awards 2023



Grow Care India Occupational Health and Safety Award 2023



IEX Excellence
Most Active Generator in Electricity







THANK YOU WE ARE LISTENING....

There must be a better way to make the things we want, a way that doesn't spoil the sky, or the rain or the land." - Paul McCartney

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